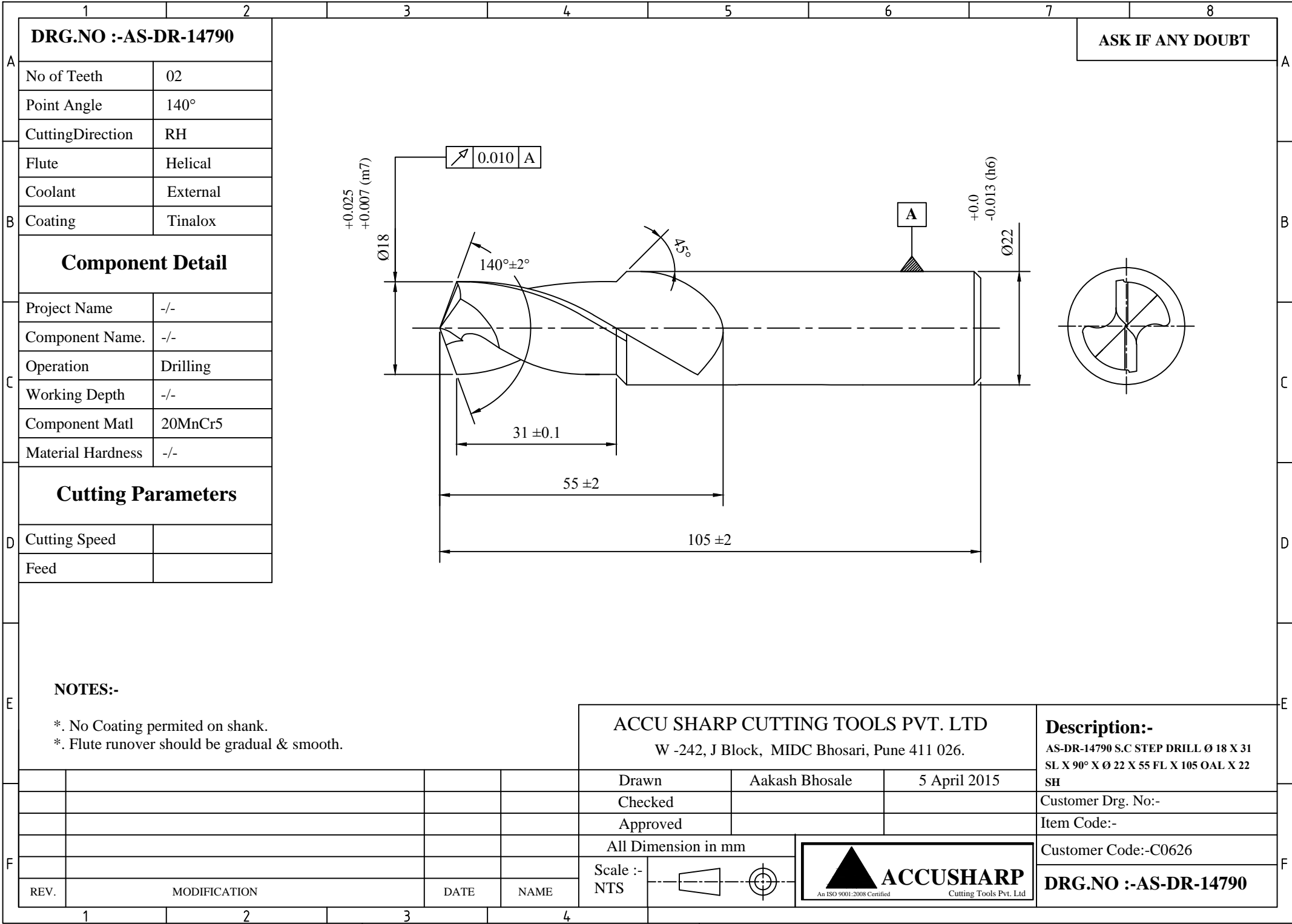


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ASK IF ANY DOUBT


DRG.NO :-AS-DR-14790	
No of Teeth	02
Point Angle	140°
CuttingDirection	RH
Flute	Helical
Coolant	External
Coating	Tinalox

Component Detail	
Project Name	-/-
Component Name.	-/-
Operation	Drilling
Working Depth	-/-
Component Matl	20MnCr5
Material Hardness	-/-

Cutting Parameters	
Cutting Speed	
Feed	

NOTES:-

- *. No Coating permitted on shank.
- *. Flute runover should be gradual & smooth.

ACCU SHARP CUTTING TOOLS PVT. LTD W -242, J Block, MIDC Bhosari, Pune 411 026.			Description:- AS-DR-14790 S.C STEP DRILL Ø 18 X 31 SL X 90° X Ø 22 X 55 FL X 105 OAL X 22 SH	
Drawn	Aakash Bhosale	5 April 2015	Customer Drg. No:-	
Checked			Item Code:-	
Approved			Customer Code:-C0626	
All Dimension in mm			 ACCUSHARP An ISO 9001:2008 Certified Cutting Tools Pvt. Ltd	
Scale :-	NTS			
REV.	MODIFICATION	DATE	NAME	