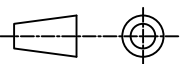



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DRG.NO :-AS-DR-14785		ASK IF ANY DOUBT								
A	No of Teeth	02								
	Point Angle	140°								
B	CuttingDirection	RH								
	Flute	Helical								
	Coolant	Internal								
	Coating	HSN ²								
Component Detail										
C	Project Name	-/-								
	Component Name.	-/-								
	Operation	Deep Drilling								
	Working Depth	-/-								
	Component Matl.	20MnCr5								
D	Material Hardness	-/-								
	Cutting Parameters									
E	Cutting Speed	-/-								
	Feed	-/-								
NOTES:-										
		*. No Coating permitted on shank.								
		*. Flute runover should be gradual & smooth.								
		ACCU SHARP CUTTING TOOLS PVT. LTD					Description:-			
		W -242, J Block, MIDC Bhosari, Pune 411 026.					AS-DR-14785 S.C TCH LONG DRILL Ø 9 X 160 FL X 210 OAL X 10 SH			
				Drawn	Nagesh	05.04.2015				
				Checked				Custm. Drg. No:-		
				Approved				Die No:-		
				All Dimension in mm					Customer Code:-C0626	
F					Scale :-			 ACCUSHARP An ISO 9001:2008 Certified Cutting Tools Pvt. Ltd		
	REV.	MODIFICATION		DATE	NAME					DRG.NO :-AS-DR-14785
1	2	3	4							

