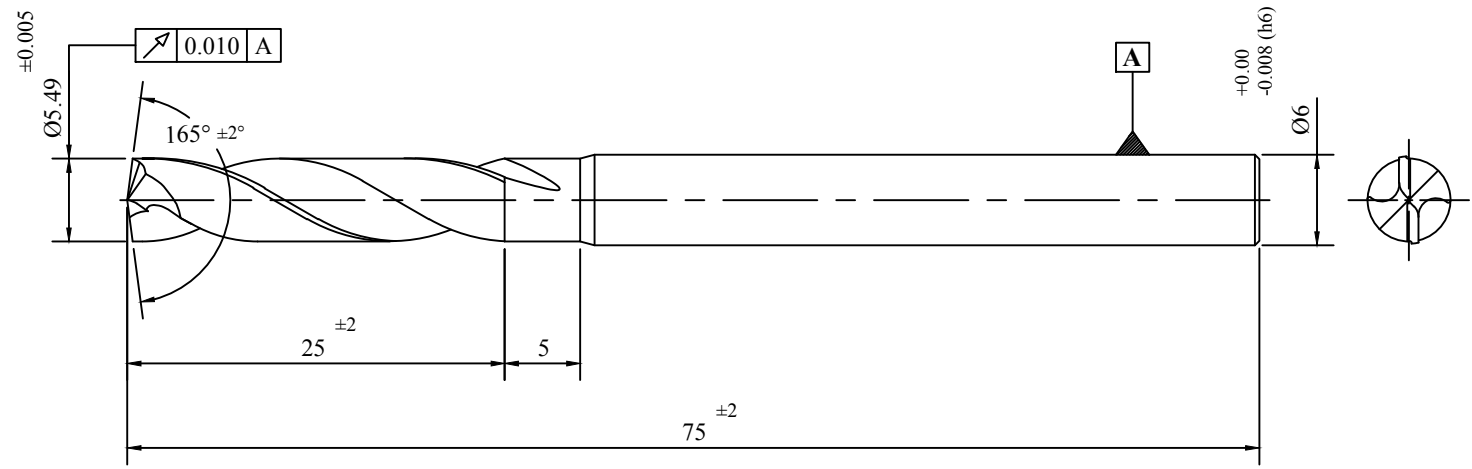


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DRG.NO :-AS-DR-C0626-36072

PILOT DRILL FOR Ø 5.5



Tool Detail	
No of Teeth	02
Point Angle	165°
Helix Angle	-/-
Cutting Direction	RH
Flute	Helical
Coolant	External
Coating	HSN ²
Component Detail	
Project Name	-/-
Component Name.	-/-
Operation	-/-
Working Depth	-/-
Component Matl	Steel
Material Hardness	-/-
Cutting Parameters	
Cutting Speed	-/-
Feed	-/-
Spindle Speed	-/-
Depth of Cut	-/-

NOTES:-

1. No chipping allowed at cutting edge.
2. Visual feed mark are not allowed.
3. No coating permitted on shank.
4. Flute runover should be gradual & smooth.

ACCU SHARP CUTTING TOOLS PVT. LTD

W -242, J Block, MIDC Bhosari, Pune 411 026.

Gen Tol as Per IS 2102 (Part-1)(Medium)

Description:- AS-DR-C0626-36072
S.C PILOT DRILL Ø 5.49 ±0.005 X 25 FL
X 75 OAL X Ø 6 SH.DWG

0.5-6	6-30	30-120	120-315	400-1000
±0.1	±0.2	±0.3	±0.5	±0.8

Customer Drg. No:-
Part No:-

Scale: NTS		ALL DIMENSION IN MM
Drawn By	V.R.L	19/08/2020
Checked By		
Approved By		



Customer Code :- C0626
DRG.NO :-AS-DR-C0626-36072

REV.	MODIFICATION	DATE	NAME