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DRG.NO :-AS-HM-C0519-28514

No of Teeth	04
Point Angle	-/-
Cutting Direction	RH
Flute	Helical
Coolant	External
Coating	HSN ²

Component Detail

Project Name	-/-
Component Name.	-/-
Operation	-/-
Working Depth	45 Approx Thru
Component Matl	Cast Iron
Material Hardness	-/-

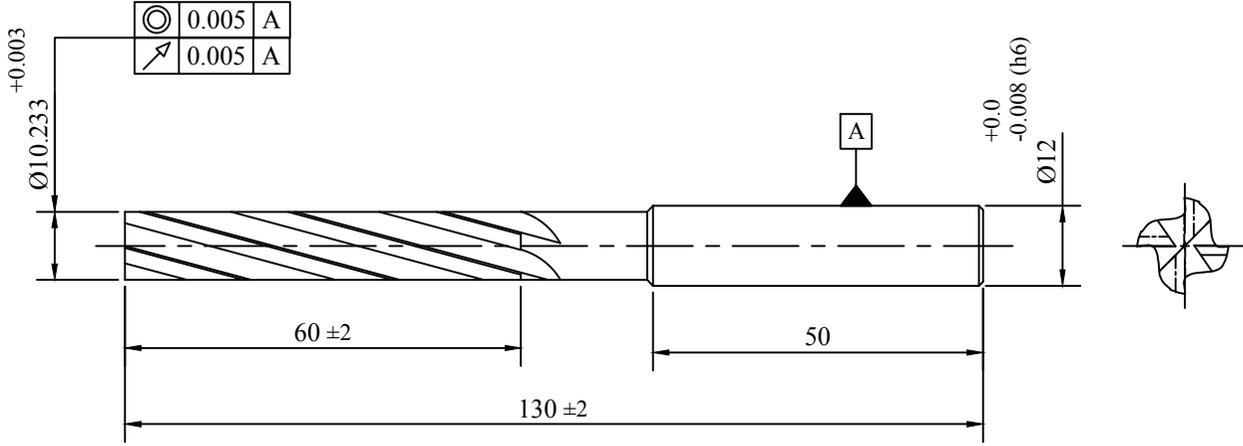
Cutting Parameters

Cutting Speed	
Feed	

NOTES:-
 *. No Coating permitted on shank.
 *. Flute runover should be gradual & smooth.

ASK IF ANY DOUBT

COMPONENT SIZE Ø 10.25 +0.0/-0.035



ACCU SHARP CUTTING TOOLS PVT. LTD					Description:- AS-HM-C0519-28514 S.C.HOLEMILL Ø 10.25 X 60 FL X 130 OAL X Ø 12 SH
W -242, J Block, MIDC Bhosari, Pune 411 026.					
Gen Tol as Per IS 2102 (Part)-1980 (Medium)					Customer Drg. No:-
0.5-6	6-30	30-120	120-315	1000-2000	Part No:-
±0.1	±0.2	±0.3	±0.5	±0.8	Customer Code :- C0519
ALL DIMENSION IN MM					DRG.NO :-AS-HM-C0519-28514
01			Drawn Nagesh	08.08.2018	
REV.	MODIFICATION	DATE	NAME		

